

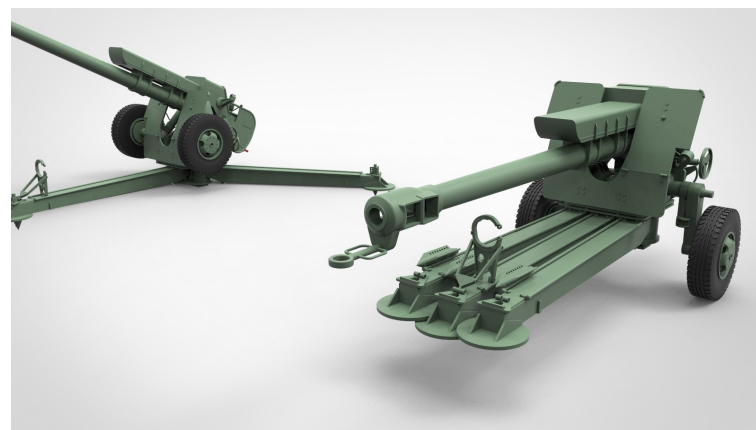
# Manual D30

A few words about the building .....

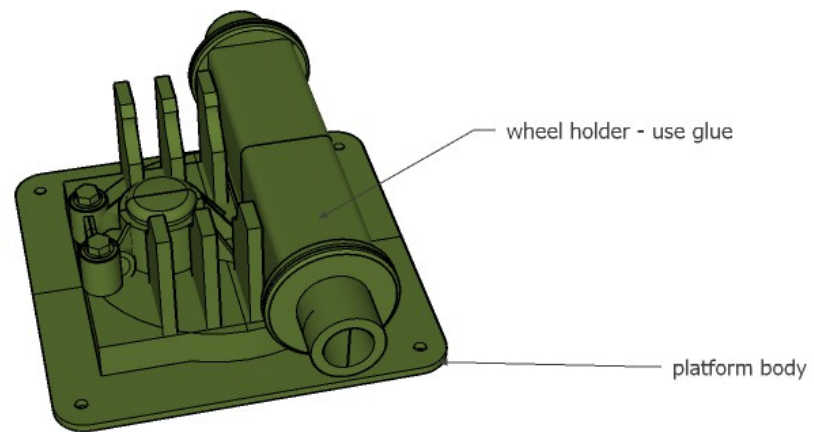
- I recommend a layer of 0.2 mm, just 20% fill.
- I use PLA filament.
- For tires use 5% infill and you must use flex filament

You need:

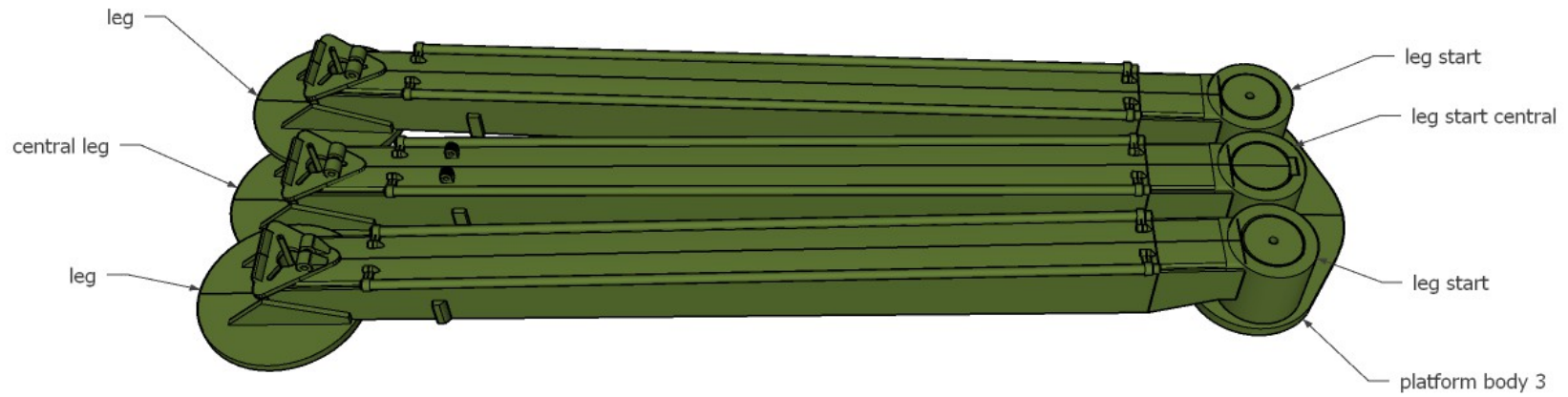
- Screw M2x5mm – 20pcs
- Screw M2x10mm – 20pcs
- Screw M3x16mm – 10pcs
- Screw M3x20mm – 10pcs
- Screw M3x40mm – 10pcs



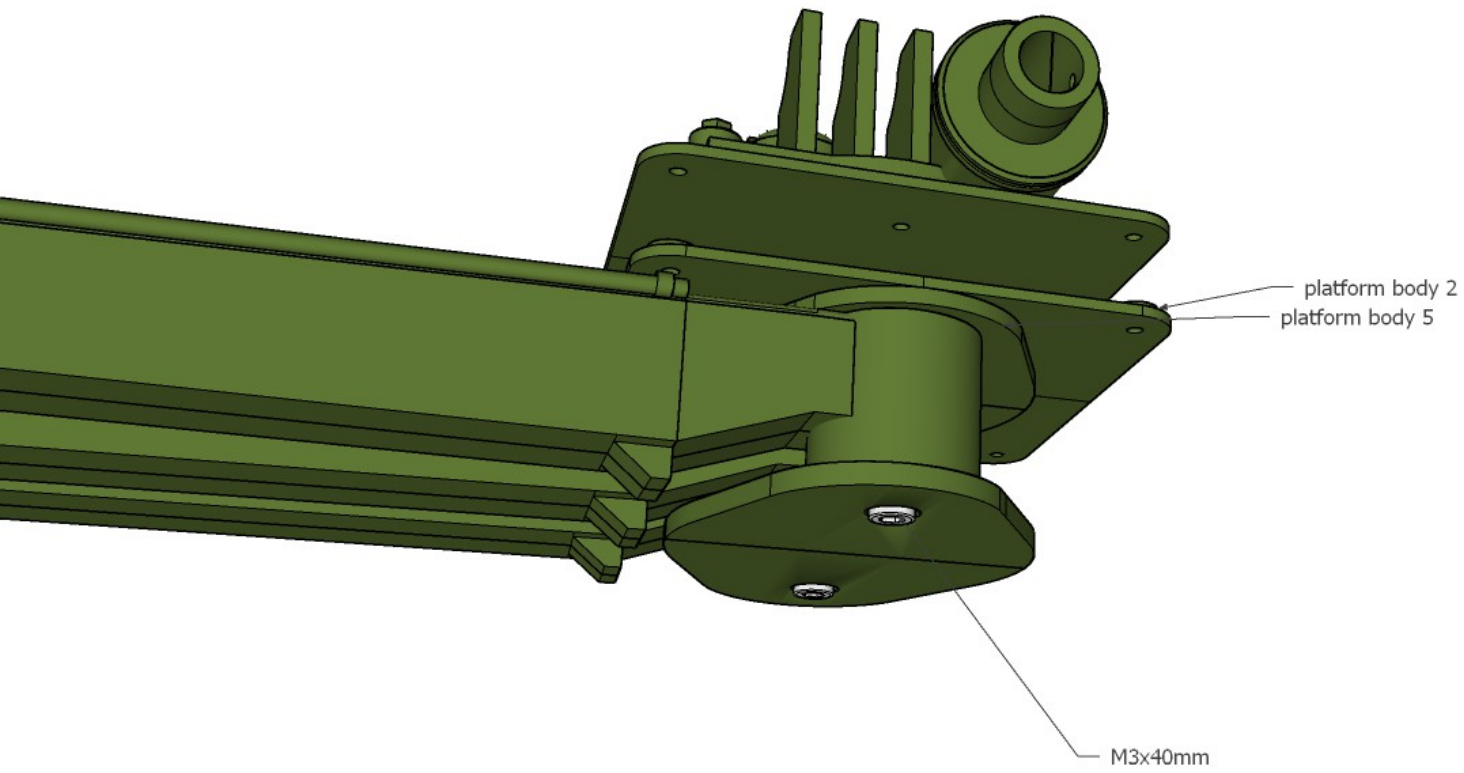
# Step 1



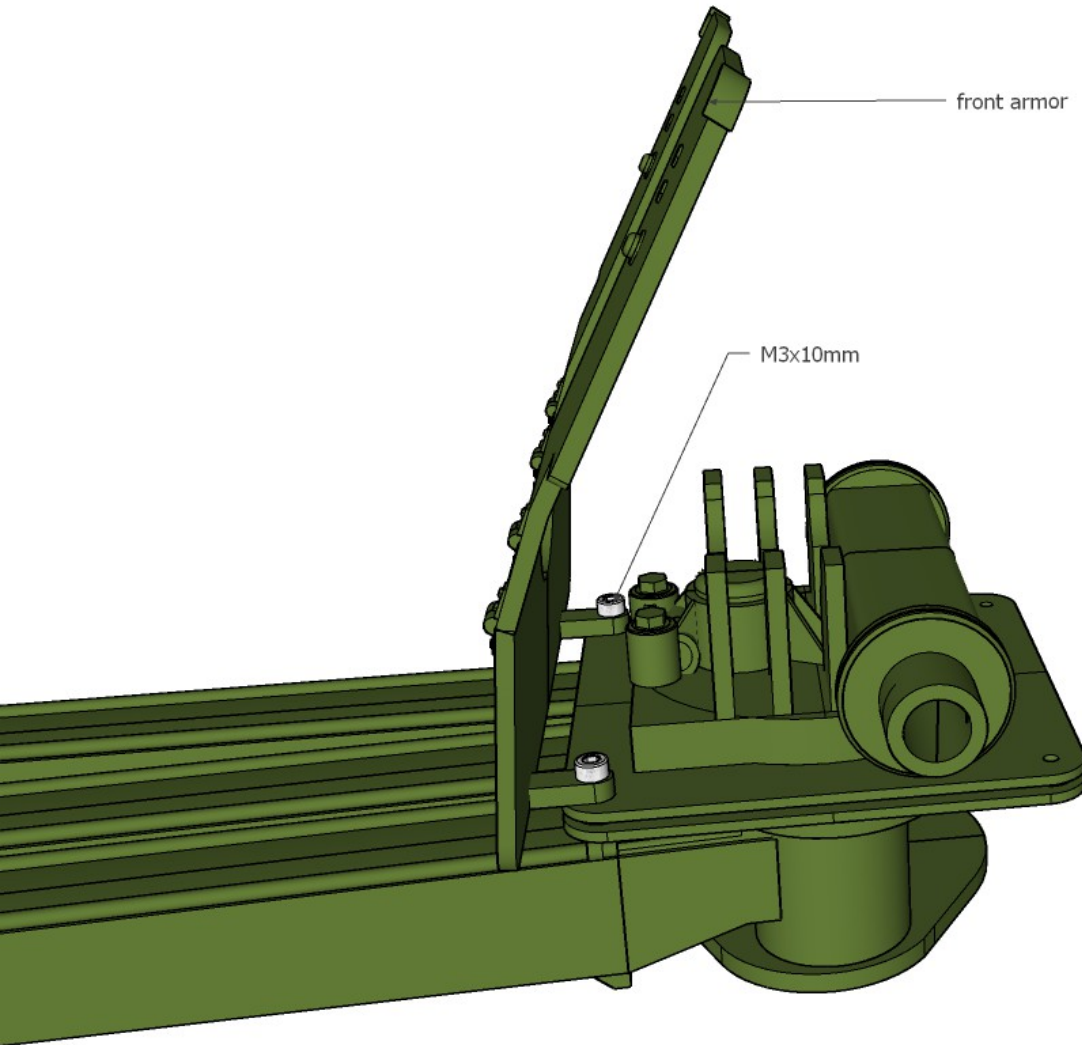
# Step 2



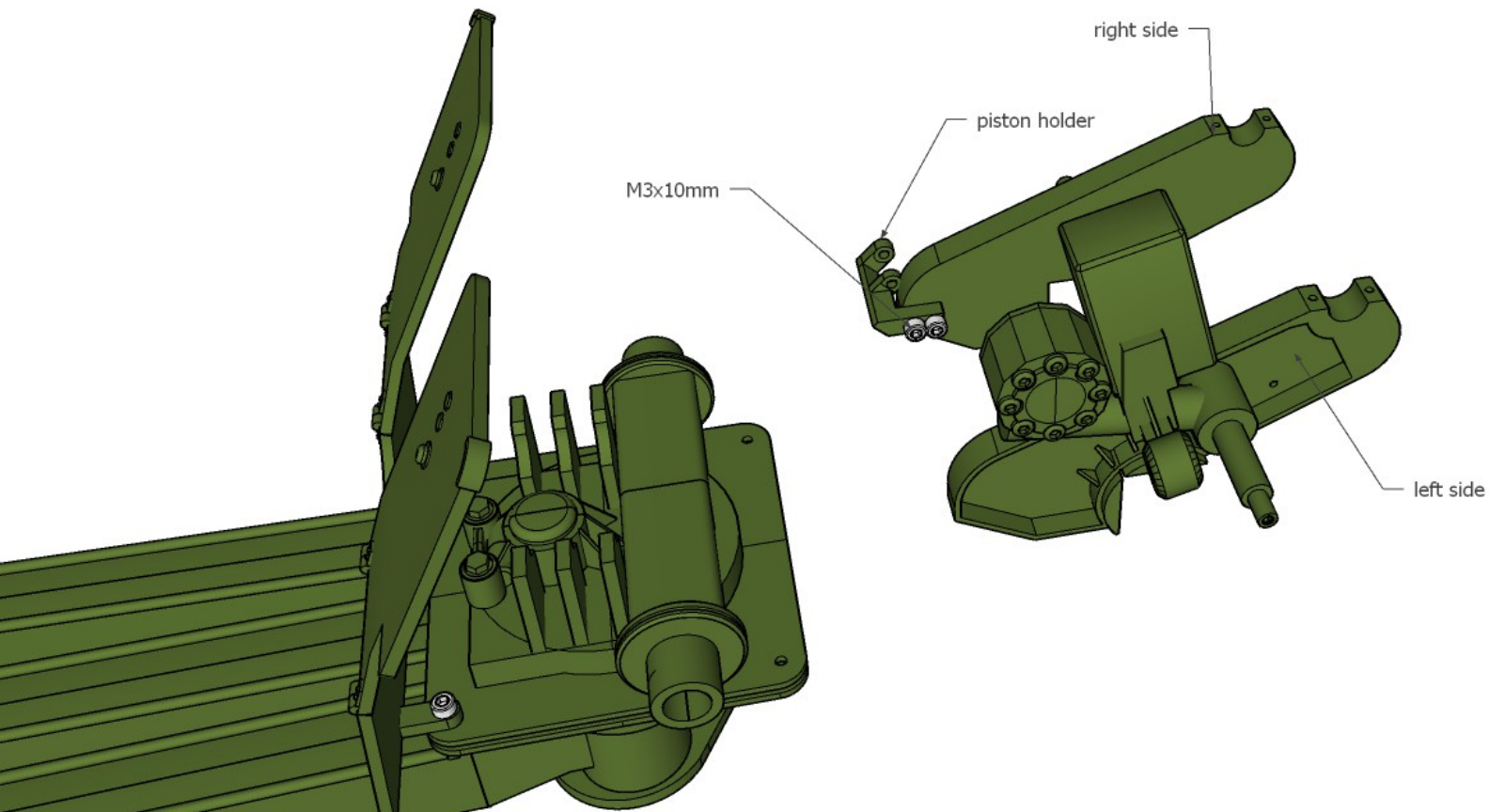
# Step 3



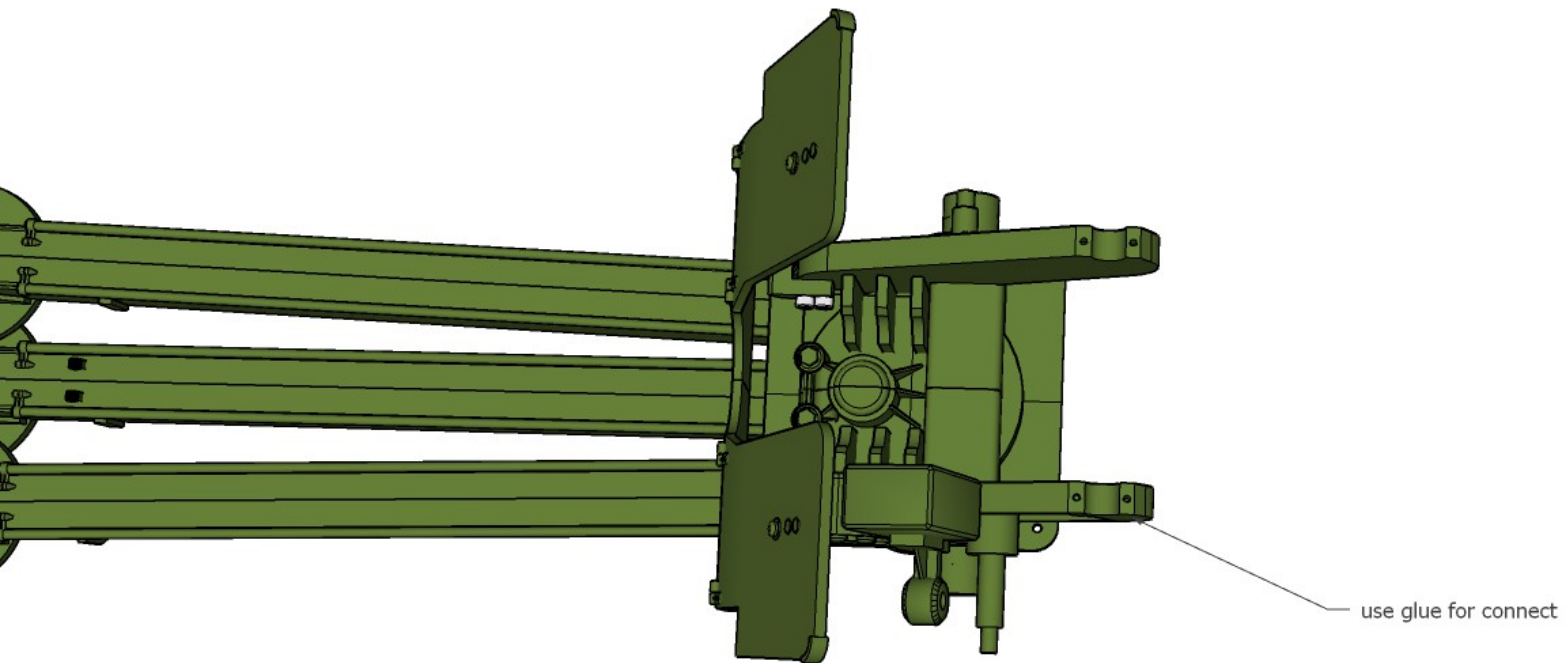
# Step 4



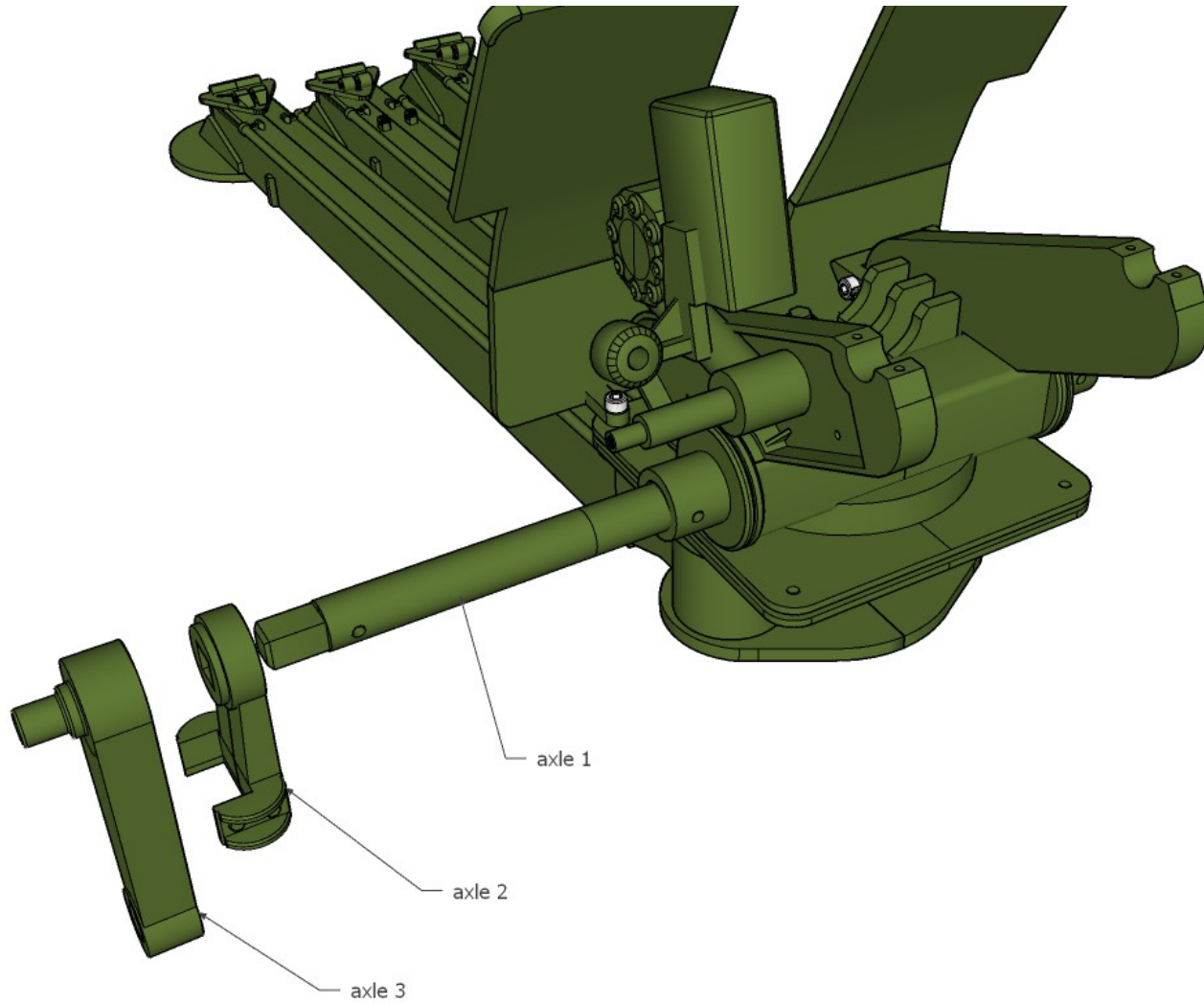
# Step 5



# Step 6

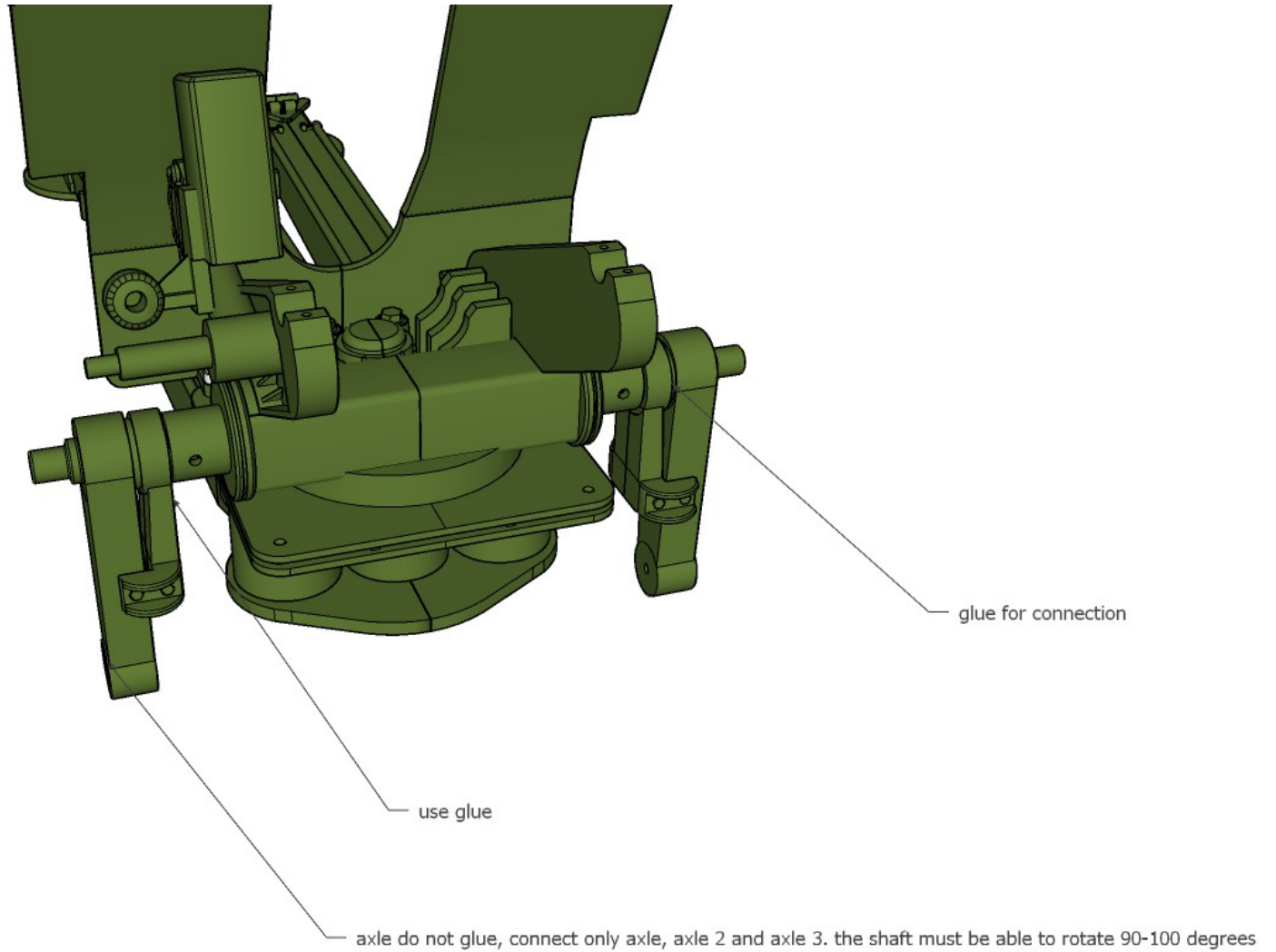


# Step 7

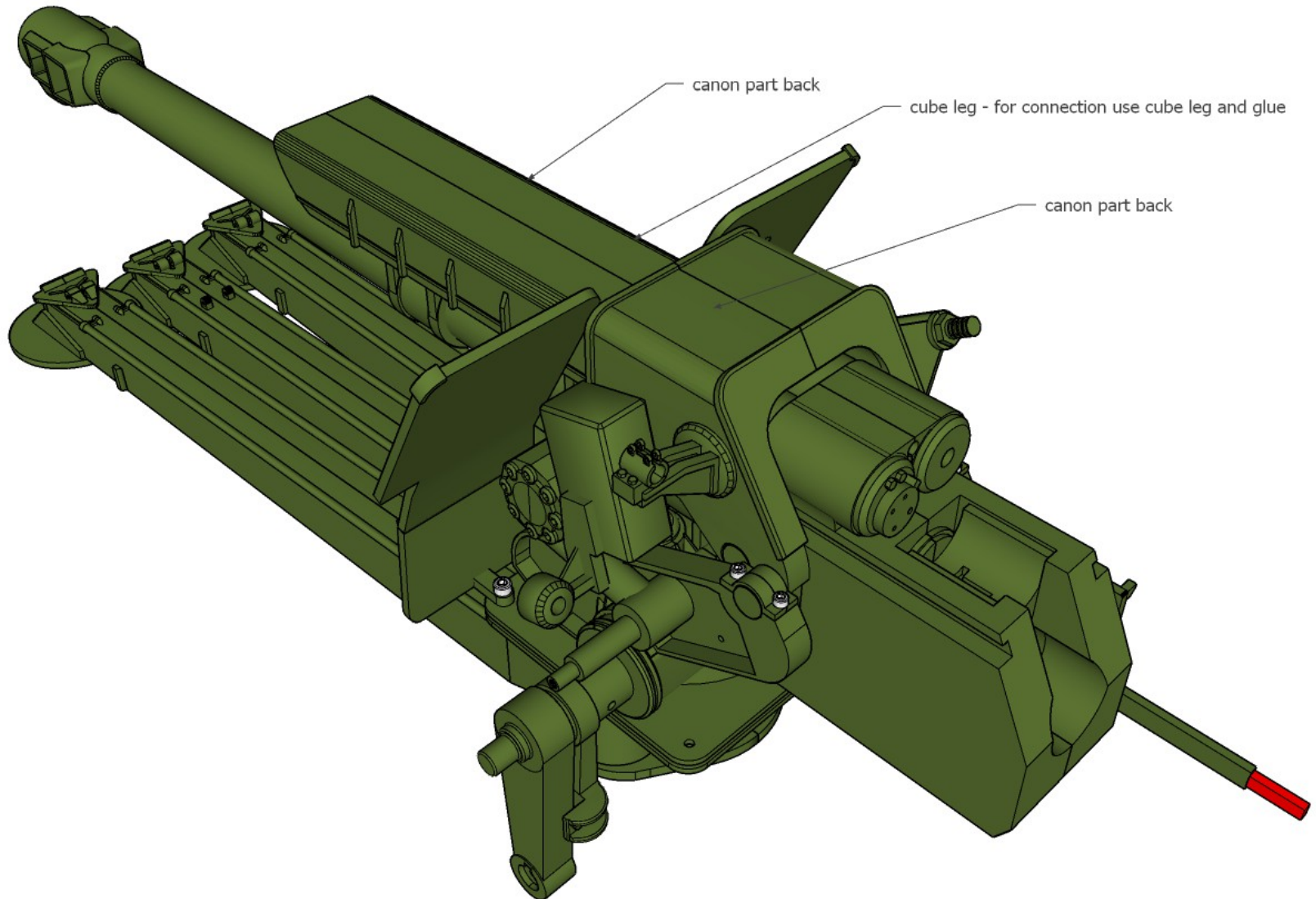




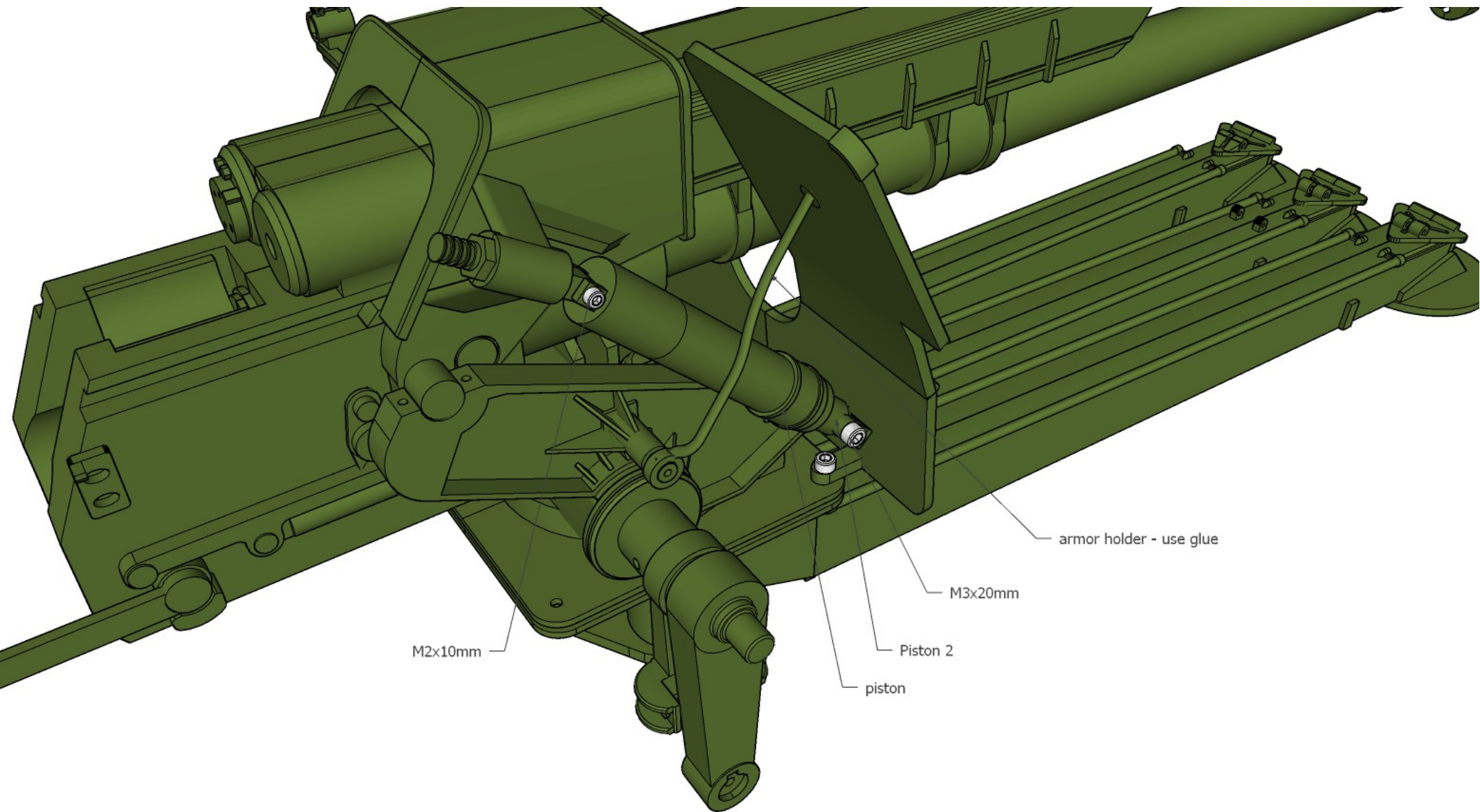
# Step 8



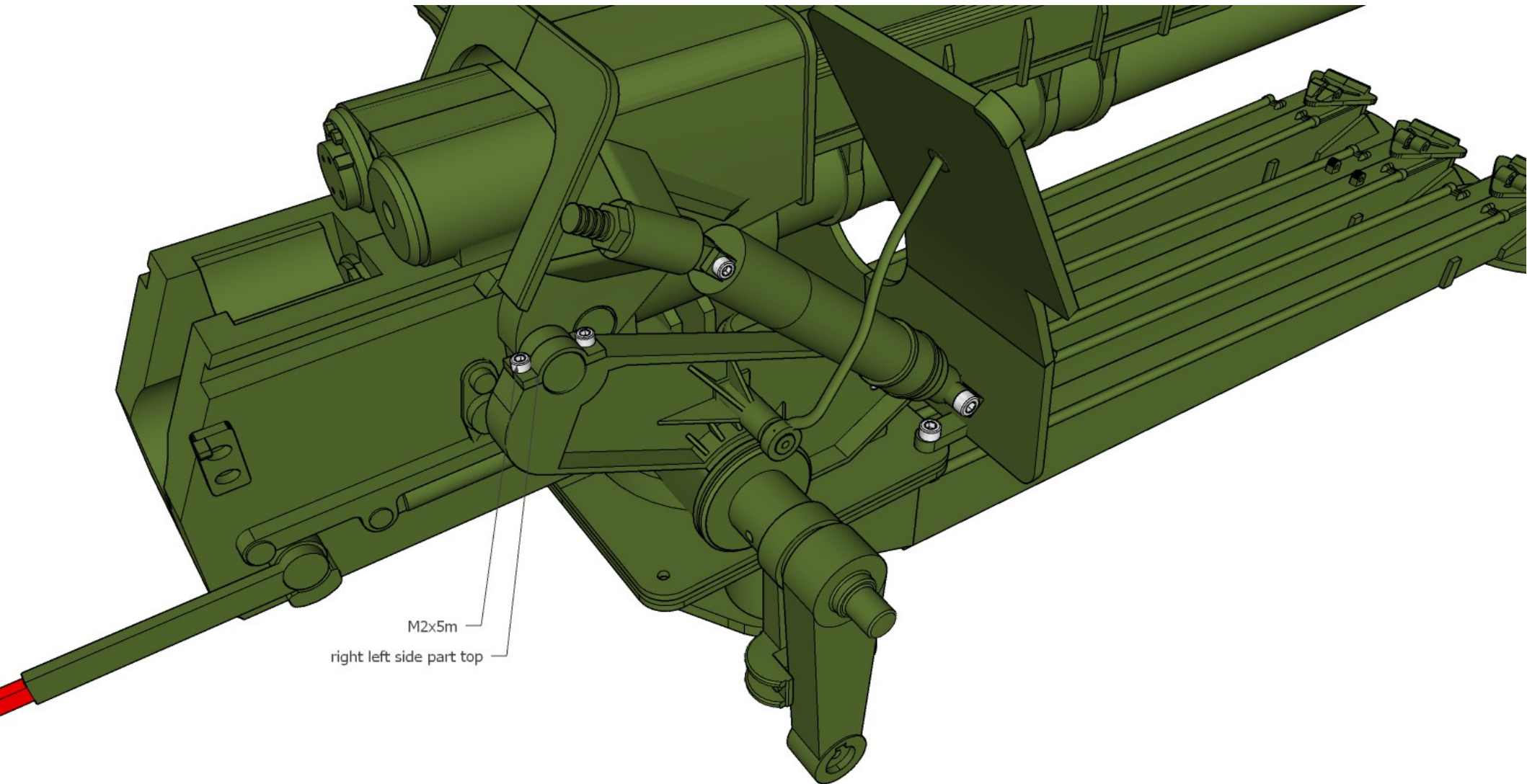
# Step 9



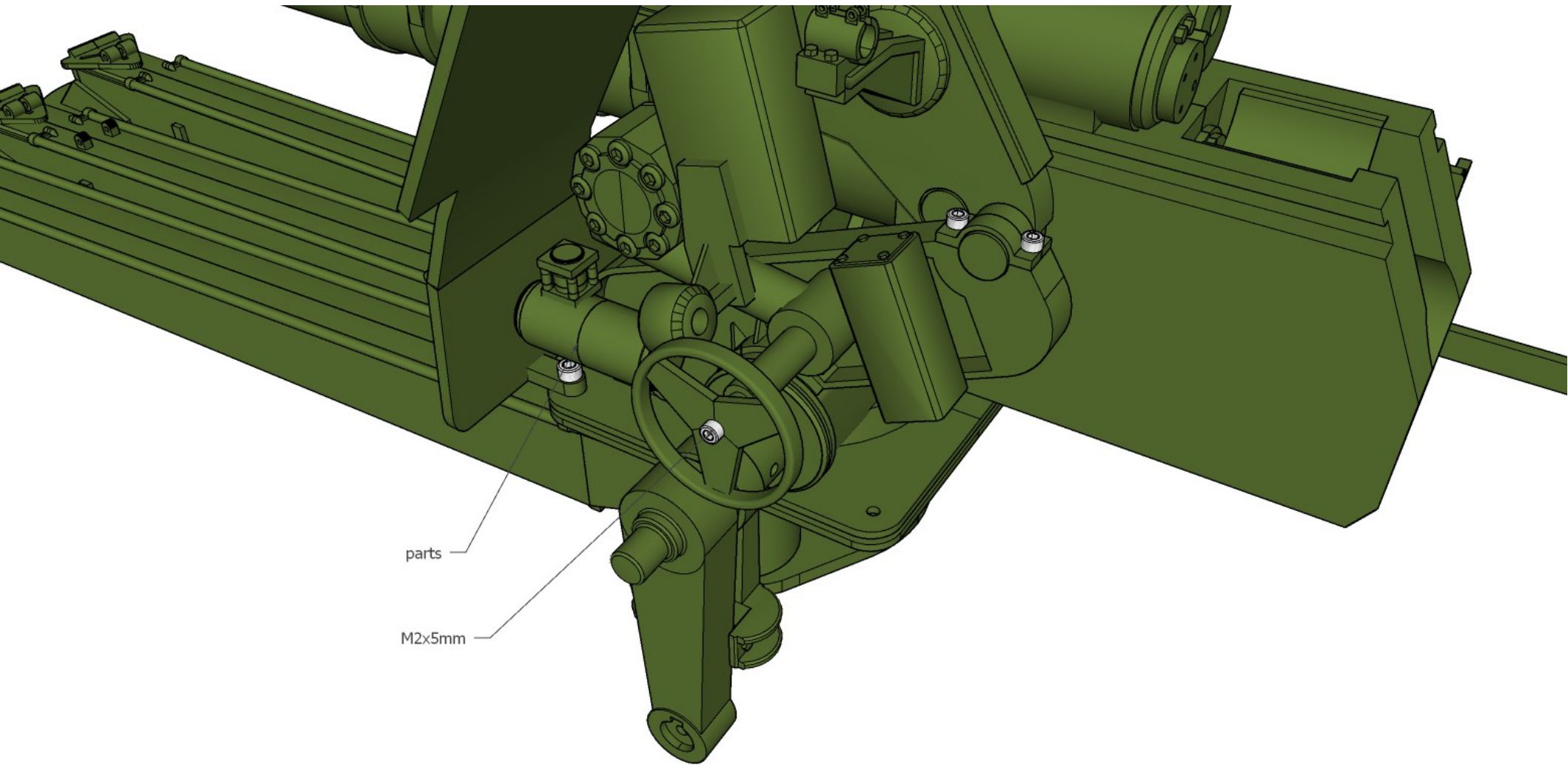
# Step 10



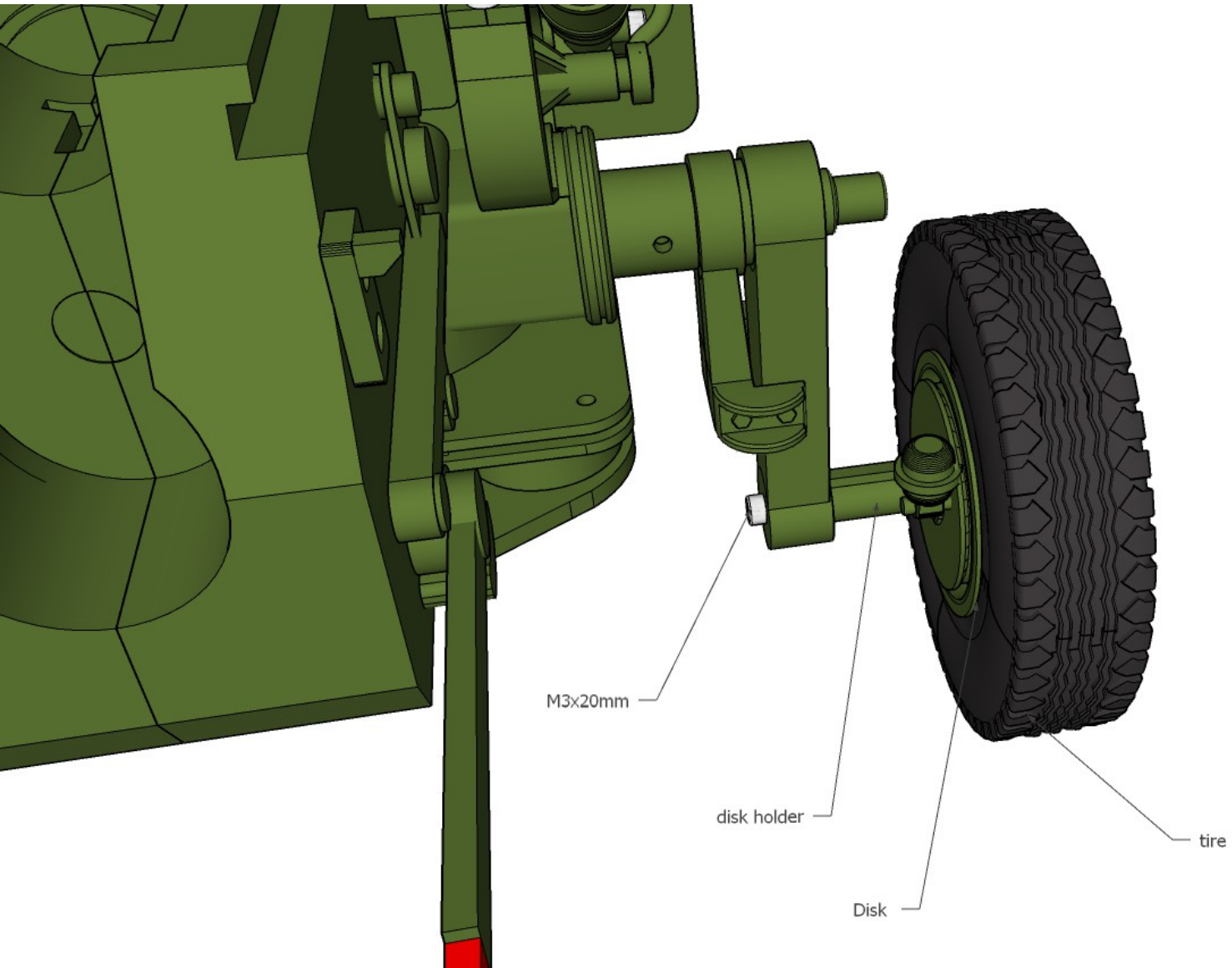
# Step 11



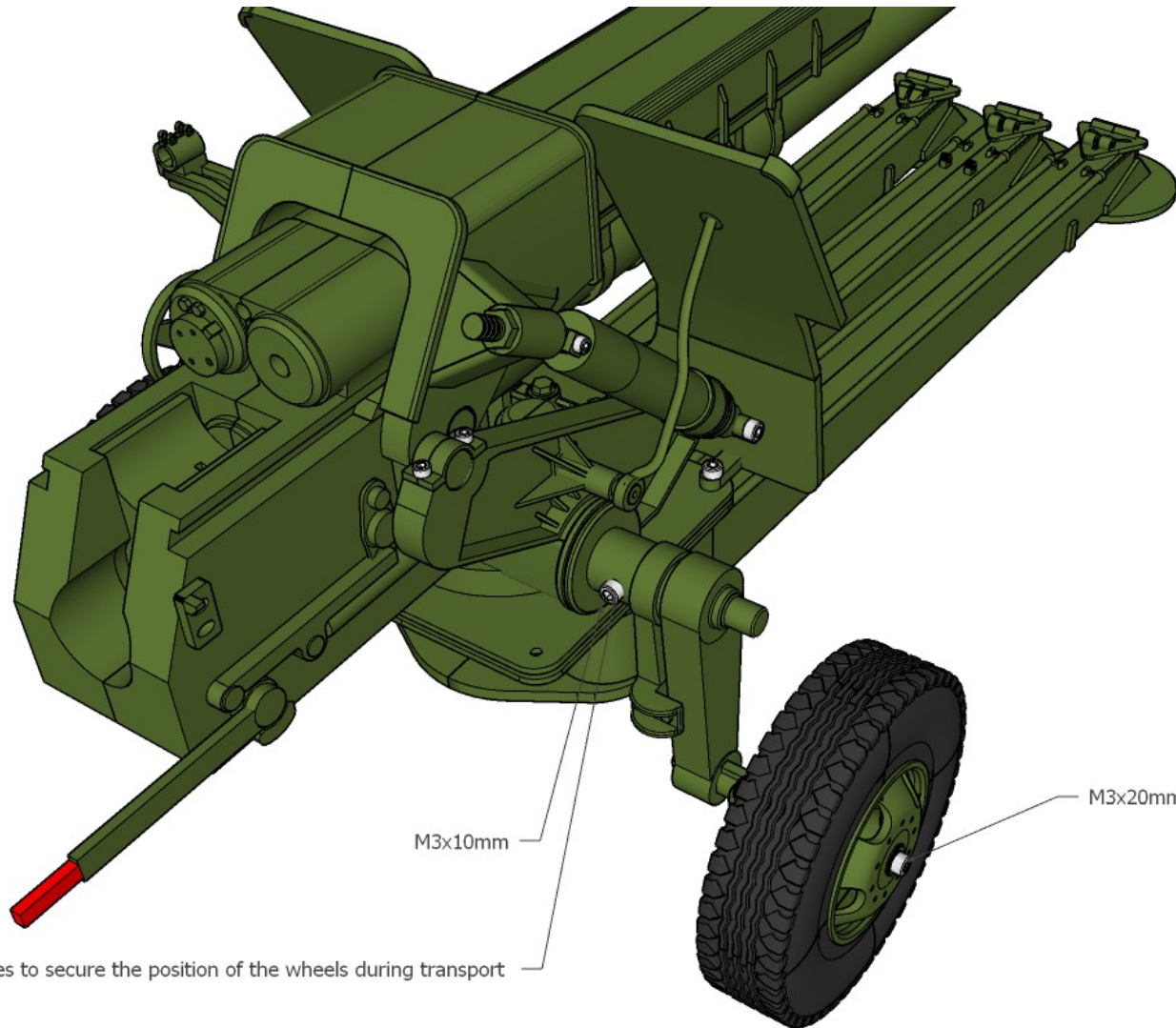
# Step 12



# Step 13

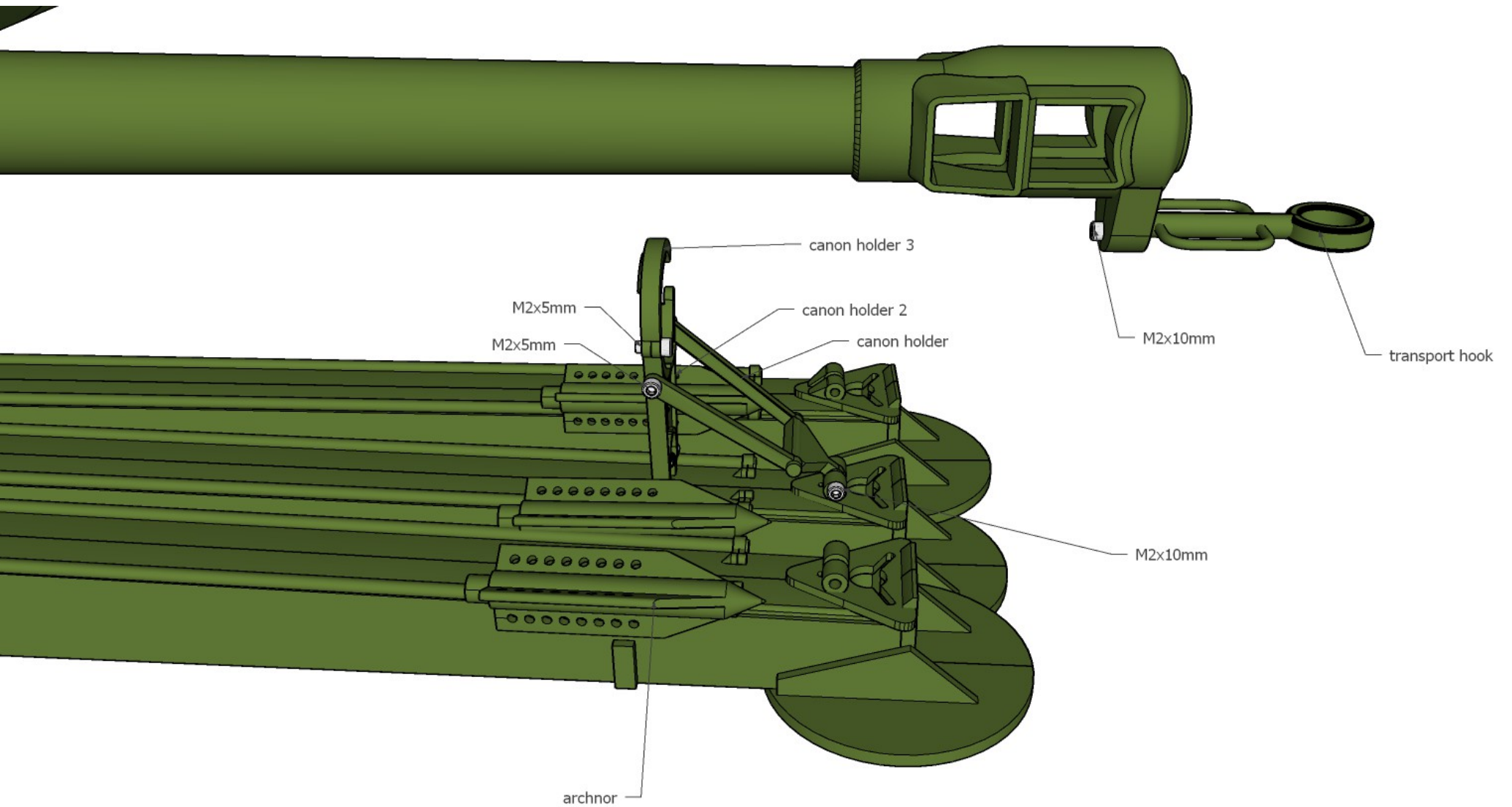


# Step 14



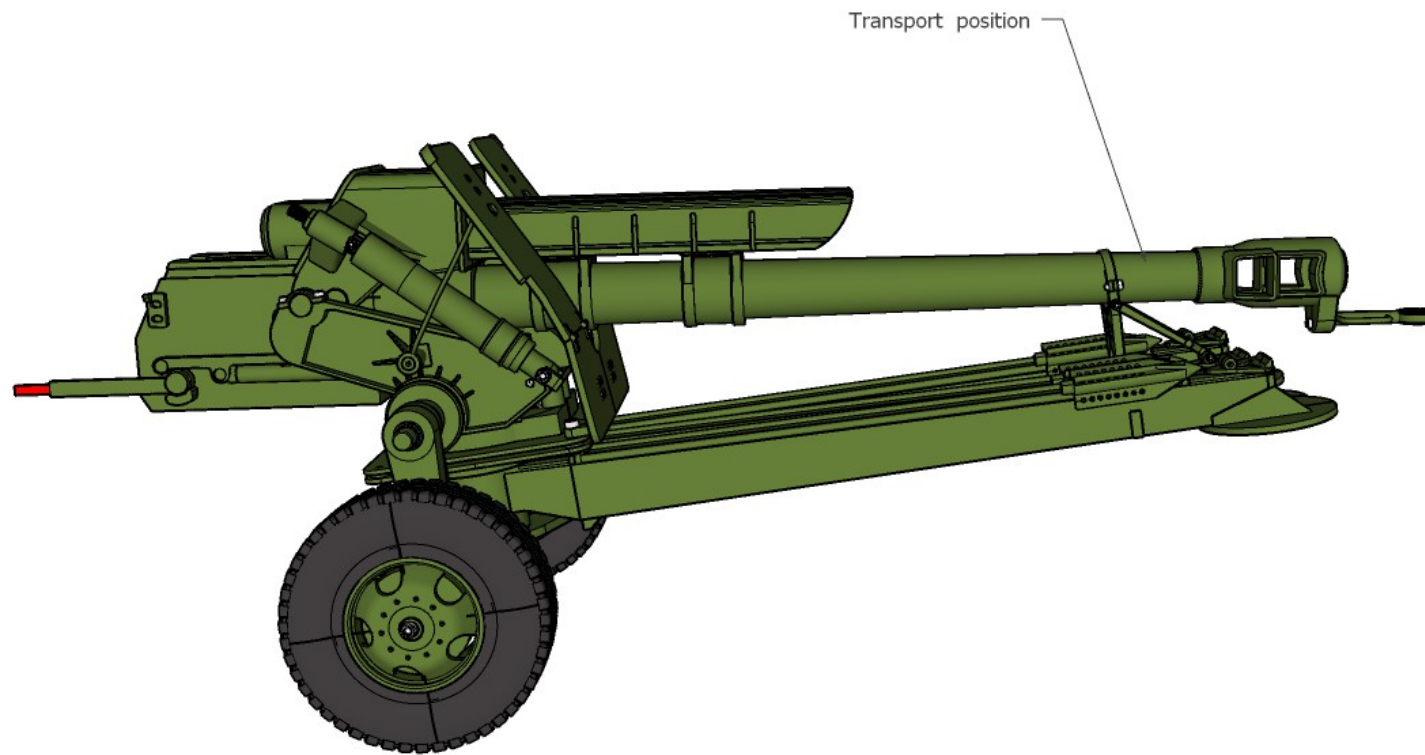
the screw serves to secure the position of the wheels during transport

# Step 15





# Step 16



# Step 42

